SIEMENS



COMPLIANCE RESPONSE ERES

Lifecycle Management Polarion V2304

Electronic Records / Electronic Signatures siemens.com/pharma



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Lifecycle Management

Polarion V2304 ERES Compliance Response

Product Information

Electronic Records / Electronic Signatures (ERES)

Legal information

Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

A DANGER

indicates that death or severe personal injury will result if proper precautions are not taken.

🛕 WARNING

indicates that death or severe personal injury may result if proper precautions are not taken.

indicates that minor personal injury can result if proper precautions are not taken.

NOTICE

indicates that property damage can result if proper precautions are not taken.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

A WARNING

Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

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We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

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Introduction

Life science industry is basing key decisions on regulated records that are increasingly generated, processed and kept electronically. Reviews and approval of such data are also being provided electronically. Thus the appropriate management of electronic records and electronic signatures has become an important topic for the life science industry.

Accordingly, regulatory bodies defined criteria under which electronic records and electronic signatures will be considered as reliable and trustworthy as paper records and handwritten signatures executed on paper. These requirements have been set forth by the US FDA in 21 CFR Part 11 (21 CFR Part 11 Electronic Records; Electronic Signatures, US FDA, 1997; in short: *Part 11*) and by the European Commission in Annex 11 of the EU GMP Guideline (EU Guidelines to Good Manufacturing Practice, Volume 4, Annex 11: Computerised Systems, European Commission, 2011; in short: *Annex 11*).

Since requirements on electronic records and electronic signatures are always tied to a computerized system being in a validated state, both regulations also include stipulations on validation and lifecycle of the computerized system.

Application of *Part 11* and *Annex 11* (or their corresponding implementation in national legislation) is mandatory for the use of electronic records and electronic signatures. However, these regulations are only valid within their defined scope.

The scope of both regulations is defined by the regional market to which the finished pharmaceutical product is distributed and by whether or not the computerized systems and electronic records are used as part of GMP-regulated activities (see Part 11.1 and Annex 11 Principle).

Supplemental to the regulations, a number of guidance documents, good practice guides and interpretations have been published in recent years to support the implementation of the regulations. Some of them are referred to within this document.

To help its clients, Siemens as supplier of Polarion has evaluated the system with regard to these requirements and published its results in this Compliance Response.

Polarion V2304 fully meets the functional requirements for the use of electronic records and electronic signatures.

Operation in conformity with the regulations is ensured in conjunction with organizational measures and procedural controls to be established by the regulated user. Such measures and controls are mentioned in chapter "Evaluation List for Polarion (Page 21)" of this document.

This document is divided into three parts:

- 1. Chapter "The Requirements in Short (Page 7)" provides a brief description of the requirement clusters,
- 2. Chapter "Meeting the Requirements with Polarion (Page 9)" introduces the functionality of Polarion as means to meet those requirements.
- 3. Chapter "Evaluation List for Polarion (Page 21)" contains a detailed system assessment on the basis of the individual requirements of the relevant regulations.

Introduction

The Requirements in Short

The requirements of Annex 11 and Part 11 have the purpose of protecting regulated electronic records and electronic signatures (short: ERES) against manipulation, misinterpretations and incomprehensible changes.

The term "electronic record" means any combination of text, graphics, data, audio, pictorial or other information representation in digital form, that is created, modified, maintained, archived, retrieved or distributed by a computer system for use in a regulated process.

The "electronic signature" is a legally binding equivalent of a handwritten signature. The submission of the signature is a technical process for identifying the signatory, whereas the representation of the signature in connection with the signed action becomes part of the electronic documentation. Since electronic signatures are also considered as being electronic records by themselves, all requirements for electronic records are applied to electronic signatures too.

The following table provides an overview of the requirements from both regulations.	

Requirement	Description	
Lifecycle and Validation of Computerized Systems	Computerized systems used as a part of GMP-related activities must be validated. The validation process should be defined using a risk-based approach. It should cover all relevant steps of the lifecycle and must provide appropriate documented evidence.	
	The system's functionality should be traceable throughout the lifecycle by being documented in specifications or a system description.	
	A formal change control procedure as well as an incident management should be established. Periodic evaluation should confirm that the vali- dated state of the system is being maintained.	
Suppliers and Service Providers	Since competency and reliability of suppliers and service providers are considered key factors, the supplier assessment should be decided on a risk-based approach. Formal agreements should exist between the regu- lated user and these third parties, including clear responsibilities of the third party.	
Data Integrity	Under the requirements of both regulations, electronic records and elec- tronic signatures must be as reliable and trustworthy as paper records.	
	The system must provide the ability to discern altered records. Built-in checks for the correct and secure handling of data should be provided for manually entered data as well as for data being electronically exchanged with other systems.	
	The system's ability to generate accurate and complete copies is essential for the use of the electronic records for regulated purposes, as well as the accessibility, readability, and integrity of archived data throughout the retention period.	
Audit Trail, Change Control Support	Besides recording changes to the system as defined in the lifecycle, both regulations require that changes on GMP-relevant data are being recorded.	
	Such an audit trail should include information on the change (before / after data), the identity of the operator, a time stamp, as well as the reason for the change.	

Requirement	Description
System Access, Identification Codes and Passwords	Access to the system must be limited to authorized individuals. Attention should be paid to password security. Changes on the configuration of user access management should be recorded.
	Periodic reviews should ensure the validity of identification codes. Pro- cedures should exist for recalling access rights if a person leaves and for loss management.
	Special consideration should be given to the use of devices that bear or generate identification code or password information.
Electronic Signature	Regulations consider electronic signatures being legally binding and generally equivalent to handwritten signatures executed on paper.
	Beyond requirements on identification codes and passwords as stated above, electronic signatures must be unique to an individual. They must be linked to their respective electronic record and not be copied or oth- erwise being altered.
Open Systems	Open systems might require additional controls or measures to ensure data integrity and confidentiality.

Meeting the Requirements with Polarion

The Siemens recommendations for the system architecture, conception, and configuration will assist system users in achieving compliance. For additional information and assistance, see "Polarion 2304 Administrator and User Help Manual" from Siemens.

The requirements explained in chapter "The Requirements in Short (Page 7)" can be supported by the system as follows.

The basic data control policies of a regulated company relate to persons, processes and techniques.

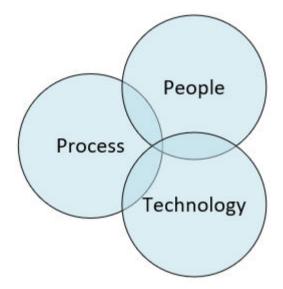


Figure 3-1 Elements of data control

Only the sum of all measures can ensure that the system is operated in compliance with the regulatory requirements.

- Process: Procedures, for example, for operation, change management, validation and archiving
- · People: Suitable qualification, training of staff and following the established processes
- Technology: Selection and functionality of the basic components as well as specific configuration for the application

3.3 Data Integrity

3.1 Lifecycle and Validation of Computerized Systems

In Annex 11 from 1992 and in Part 11 from 1997, the law already required that computerized systems need to be validated. Criteria for the validation of the system and its lifecycle were added in the edited revision of Annex 11 from 2011.

Requirements for the validation of computerized systems and for the maintenance of the validated state are also part of other publications, such as the Baseline Guides, the GAMP Guides and the GAMP Good Practice Guides of the ISPE (International Society of Pharmaceutical Engineers (https://www.ispe.org)) industry association.

Consequently, the system lifecycle and validation approach should be defined taking into account the recommendations of the GAMP 5 Guide (GAMP 5 - A risk-based approach to compliant GxP computerized systems). Topics such as lifecycle management, system development and operation of computerized systems are also dealt with in detail in the GAMP Guides.

3.2 Suppliers and Service Providers

Suppliers of systems, solutions and services must be evaluated accordingly, see GAMP 5 Appendix M2. Siemens as a manufacturer of hardware and software components follows internal procedures of Product Lifecycle Management and works according to a Quality Management System, which is regularly reviewed and certified by an external certification company.

3.3 Data Integrity

Regulated companies should implement integrated data integrity strategies. Of particular interest are the data used to make decisions that have an impact on product quality and patient safety.

The reliability of the data requires a high degree of data integrity over the entire retention period and also extends to the archiving and retrieval of data.

In addition, the system must have the ability to detect invalid or altered records. On the computer system side, functionalities such as access protection, audit trail, data type checks, checksums, data backup/restore, and data archiving/retrieval help maintain data integrity. These measures and technical characteristics are complemented by system validation, appropriate work procedures and staff training.

IT security

IT Security is also essential for achieving and retaining data integrity. Support from Siemens can be found under Industrial Security Services. (<u>https://new.siemens.com/global/en/products/</u>services/digital-enterprise-services/industrial-security-services.html)

Archiving

The usage of the Subversion (SVN) repository technology as the storage for all records, enables Polarion to access all records (including historic ones) at any time and can be easily backed-up. Documents and work items can also be easily exported in readable format (pdf, reqIF, docx and xslx) and archived in an existing long-term archive.

3.4 Audit Trail, Change Control Support

"Audit trails are of particular importance in areas where operator actions generate, modify, or delete data in the course of normal operation." (Guidance for Industry Part 11 – Scope and Application, FDA, 2003)

An audit trail is not required for automatically generated electronic records which can neither be modified nor deleted by the operator. The system provides adequate system security mechanisms for such electronic records.

Changes to the configuration of a validated system are subject to a change procedure and must be controlled accordingly. This can be supported by versioning, system logs and similar means. The following sections therefore distinguish between the requirements for audit trails during operation and the control of configuration changes in engineering.

Changes to content

Polarion records secure, timestamped information by keeping the history of any user actions. The same applies for creation of new documents and artifacts. Artifact is a piece of information that is produced, modified or used by a process; defines an area of responsibility and is subject to version control. Polarion provides access to the full history for all artifacts that includes every revision of this artifact. All information shown in change history can be exported.

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@•☆ ∢	4 Current revision Select 2 revisions and press Compare	Compare Show only baselines	0
Q. Search	Revision	Updated By Date	Actions
	793	John Requirement 29 minutes (2023-09-18 10:5	0) Show 🔒
John Requirement My Polarion	792	John Requirement 29 minutes (2023-09-18 10:5	0) Show
	791	John Requirement 29 minutes (2023-09-18 10:5	0) Show
(ர) Home	790	John Requirement 38 minutes (2023-09-18 10:4	1) Show
- 📑 Documents & Pages	789	John Requirement 43 minutes (2023-09-18 10:3	6) Show
Default Space	788	John Requirement 43 minutes (2023-09-18 10:3	6) Show
Co-Template Development	787	John Requirement 43 minutes (2023-09-18 10:3	6) Show
▶ 🛅 01-Start	786	John Requirement 43 minutes (2023-09-18 10:3	6) Show
▶ 🔁 02-Manual	785	John Requirement 44 minutes (2023-09-18 10:3	5) Show
C3-Validation Plan C4-Reports	784	John Requirement 44 minutes (2023-09-18 10:3	5) Show
OS-Requirements	783	John Requirement 44 minutes (2023-09-18 10:3	5) Show
Index	782	Mark Reviewer 44 minutes (2023-09-18 10:3	5) Show
01_Polarion User Requirement	781	John Requirement 44 minutes (2023-09-18 10:3	5) Show
Specification 3 02_Polarion Functional	780	John Requirement 44 minutes (2023-09-18 10:3	5) Show
Requirement Specification	779	John Requirement 44 minutes (2023-09-18 10:3	5) Show
03_Polarion Configuration Specification	778	Mark Reviewer 45 minutes (2023-09-18 10:3	4) Show
• 🗋 06-Risk Analysis	777	Mark Reviewer 45 minutes (2023-09-18 10:3	4) Show
Index	776	Mark Reviewer 45 minutes (2023-09-18 10:3	4) Show
Functional Risk Analysis Report Polarion	775	Mark Reviewer 45 minutes (2023-09-18 10:3	4) Show -

Figure 3-2 Document history overview

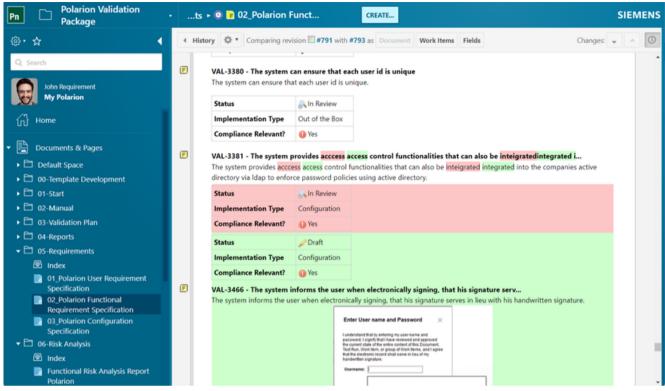


Figure 3-3 Visible changes to the document content

By using compare function for any two versions of the document, changes are made visible in green (added content) and red (removed content).

Polarion Validation Package	• 🚺 VAL-3467 - User is u CREATE	SIEME
}• ☆	🖌 🔯 Edit 🔯 🕈 🛛 🖶 Save 🝸 📴 Cancel 💽 Open in Document	7 revisions 🕚 🕢 🕨 C
Q Search	Field Removed	Added
John Requirement	Updated By: John Requirement , Date: 2023-09-18 11:05 , Revision: 802	2
My Polarion	Status 🔍 In Review	Sk Reviewed
Home	Risk Score	2- Low
	Updated By: John Requirement , Date: 2023-09-18 11:04 , Revision: 80	1
Documents & Pages	Status 🥒 Draft	🔊 In Review
හි Work Items	Comments	#2 (reply to #1 Severity should be at least High, because the
System		reports could be compliance relevant) by John Requirement on 2023-09-18 11:04
User Requirement		Ok, severity ranking was increased to medium.
Functional Requirement	Severity Ranking - 2 - Low	💽 3 - Medium
Configuration Request	Updated By: John Requirement , Date: 2023-09-18 11:04 , Revision: 80	0
I Risk	Status 🔍 In Review	🖉 Draft
Scripted Test Case	Updated By: Mark Reviewer, Date: 2023-09-18 11:04, Revision: 799	2
Defect	Comments	
I Task	Comments	#1 Severity should be at least High, because the reports could be compliance relevant by Mark Reviewer on 2023-09-
Heading		18 11:04
▼ Expand	Updated By: John Requirement , Date: 2023-09-18 11:02 , Revision: 794	8
• Expand	Status 🥜 Draft	🔍 In Review
	Updated By: John Requirement , Date: 2023-09-18 11:02 , Revision: 79	7
	Probability Ranking	1 - Low

Changes to system configuration

All administrative changes are logged in the same manner as artifact changes by default and are supporting the change management procedure of the regulated user.

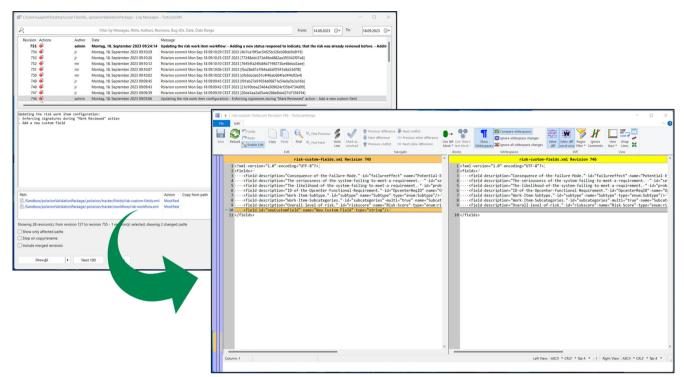


Figure 3-5 Administrative changes history

To ensure a validated state of the administrative configuration, the configuration (in .xml format) of a validated system can be copied into the repository of the productive system. A reason has to be entered to the commit of the administrative changes. The permissions configuration shall prevent administrative changes to the system made by regular users. This allows to simply transfer validated configurations from server to server.

	0				
C:\Users\aaqrb4\Desktop\Local Files\Reposito	ries\Local Polarion\field	s - Commit -	Tor —		\times
Commit to:					
http://localhost/repo-access/.polarion/tracker	/fields				
Message:					
Recent messages					
Add custom and calculated fields to proceed to be address of the second					
Check: All None Non-versioned Versione	d Added Deleted Mod			D	
Path		Extension .xml	Status non-versioned	Property	15
✓ ☐ risk-custom-fields.xml		.xml	non-versioned		
Show unversioned files			2 files selected	2 files tot	al
Show externals from different repositories					
Keen leeks					
Keep locks Keep changelists	Show log	ОК	Cancel	Help	

Figure 3-6 Import of administrative system configuration

3.5 System Access, Identification Codes and Passwords

Users must be assigned the required access rights only, in order to prevent unauthorized access to and unintended manipulation of the file system, directory structures, and system data.

The requirements regarding access security are fully met in combination with procedural controls, such as those for "specifying rights and roles".

Adequate security mechanisms are essential for the secure operation of a system. This applies especially to "open paths" which must be protected by additional measures. For more information on the basic policies of the security concept and configuration recommendations, refer to the "Polarion 2304 Administrator and User Help" manual.

User connects via a browser using the network connection to the Polarion web server. The authentication of the user can be integrated into the Active Directory using LDAP/LDAPS. Therefore, the user management relies on the Active Directory user administration. Polarion

User Management module is then used to manage users and assign them to roles. Within this module access and permissions are managed either on the project and/or global level.

The following access security requirements are thereby fulfilled through the application:

- Management of the system functionalities
- Management of user roles
- Management of user accounts

۶	Polarion Validation Package	・ User Management ト 迎& Permissions Management					
← Return to Project		By Permission By Role					
Ì		Save 🔓 Cancel Role: project_user					
13	Global Administration	Projects					
?	Help	🕨 🕼 Work Items					
0.0		Documents					
Q Fi	Iter Administration	Submitted and Released Requirements Specifications					
	Project	Permission to READ					
- 202	User Management	X Permission to CREATE NEW					
<u>گ</u>	Users	X Permission to MODIFY FIELDS					
<u> 1</u> 8	Roles	X Permission to MODIFY CONTENT					
<u>ب</u> م		X Permission to MANAGE					
<u>ه</u> ۲۰۰		X Permission to DELETE					
• <i>E</i> ES	Work Items	X Permission to COMMENT					
• 🗄	Documents & Pages	X Permission to RESOLVE COMMENTS					
• 🖻	Collections	X Permission to SIGN/DECLINE					
,瓜	Testing	X Permission to MANAGE SIGNATURES					
• 📶	Plans	X Permission to PUBLISH TO TEAMCENTER					
		Fields					
~~~	Variants	Other Documents					
・五	Portal	🕨 📴 Pages					
• 🕲	Reports	P Classic Wiki Pages					

Figure 3-7 Permissions Management per Role

The following access security requirements are fulfilled by integrating Active Directory for user management:

- Central user management (setup, deactivation, blocking, unblocking, assignment to user groups) by the administrator
- Use of a unique user identification (user ID) in combination with a password
- Definition of access rights for user groups
- Password settings and password aging: The user is forced to change his/her password on expiration of a configurable time; the password can be reused only after "n" generations.
- Prompt the user to define a new password at initial logon (initial password).
- A user which is not active on Windows is unable to connect to the application.

- The user is automatically blocked after a configurable number of failed logon attempts and can only be unblocked by the administrator.
- Automatic logoff (auto logout) after a configurable idle time of the keyboard and mouse.
- Log functions for actions related to access protection, such as logon, manual and automatic logoff, input of incorrect user ID or password, user blocked after several attempts to enter an incorrect password, and password change by user.

## 3.6 Electronic signature

Electronic signatures are available for any process, artifact or document and this should be configured for every workflow. Electronic signature is done by entering username and password for each signature within session. Comments can be added to a signature.

$\odot$	Publish: Sign	atures		¢⊗
Sign	All Signatures	My	Signature	
	<b>9</b> A	dd Com	ment	
l ap	oprove this document	t.		×
	Sign Document	status ch	ange: "Publish'	
	Signed		Decline	

Figure 3-8 Electronic signature with comment

#### 3.6 Electronic signature

Sign with Electronic Signature	×	
I understand that by entering my username and pa signify that I have reviewed and approved the curre of the entire content of this Document, Test Run, W or group of Work Items, and I agree that the electr record shall serve in lieu of my handwritten signatu	ent state Vork Item, onic	
Username: markReviewer	Sign with Electronic Signature $ imes$	
Next Cancel	I understand that by entering my username and password, I signify that I have reviewed and approved the current state of the entire content of this Document, Test Run, Work Item, or group of Work Items, and I agree that the electronic	
	record shall serve in lieu of my handwritten signature. Username: markReviewer	
	Password:	
	Sign Cancel	
		10

Figure 3-9 Electronic signature pop-up window

## **Evaluation List for Polarion**

The following list of requirements includes all regulatory requirements from 21 CFR Part 11 as well as from Annex 11 of the EU-GMP Guidelines. All requirements are structured in the same topics as those introduced in the chapter "The Requirements in Short (Page 7)" of this Compliance Response.

The *requirements* listed fully consider both regulations, regardless of whether technological or procedural controls or a combination of both are needed to fully comply with Part 11 and Annex 11.

The *answers* include, among other things, information about how the requirement is handled during the development of the product and which measures should be implemented during configuration and operation of the system. Furthermore, the answers include references to the product documentation for technical topics and to the GAMP 5 guide for procedural controls that are already considered in the guide.

## 4.1 Lifecycle and Validation of Computerized Systems

The fundamental requirement that a computerized system, used as a part of GMP related activities, must be validated is extended in the revision of Annex 11 from 2011 by requirements detailing expectations on a system's lifecycle.

	Requirement	Reference	Answer
4.1.1	Risk management should be applied throughout the lifecycle of the com- puterized system.	Annex 11, 1	Yes. The PLM process (Product Lifecycle Management) is the development process of Siemens software products. This process incorporates risk management accordingly. During the validation and operation of the system, risk
4.1.2	Validation of a system ensures its ac- curacy, reliability, consistent inten- ded performance, and the ability to discern invalid or altered records.	21 CFR 11.10 (a)	management must be ensured by the regulated user. Yes. The development of the software product (COTS, see Annex 11, glossary) is subject to the control of the Sie- mens QMS and the PLM process. The regulated user should take appropriate measures to validate the application (see Annex 11, glossary), as well as maintaining its validated state.
4.1.3	Validation documentation covers relevant steps of the lifecycle.	Annex 11, 4.1	Yes. The PLM process includes all relevant documents. The responsibility for the validation of the application (see Annex 11, glossary) is with the regulated user.
4.1.4	A process for the validation of be- spoke or customized systems should be in place.	Annex 11, 4.6	Customer-specific applications are verified in the scope of realization according to the responsibilities agreed upon in the project. The validation process is the respon- sibility of the regulated user.

## 4.1 Lifecycle and Validation of Computerized Systems

	Requirement	Reference	Answer
4.1.5	Change management and deviation management are applied during the validation process.	Annex 11, 4.2	Yes. The PLM process includes change management, devia- tion management and fault corrections.
			The regulated user should ensure appropriate change management and deviation management (GAMP 5, appendices M8 and D5).
4.1.6	An up-to-date inventory of all rele- vant systems and their GMP func- tionality is available. For critical sys- tems an up-to-date system descrip- tion [] should be available.	Annex 11, 4.3	The regulated user should establish appropriate report- ing, a system inventory as well as system descriptions (see GAMP 5, appendix D6).
4.1.7	User Requirements Specifications should describe required functions, be risk-based and be traceable throughout the lifecycle.	Annex 11, 4.4	Yes. Specification of requirements is part of the PLM process. For the project-specific configuration, the regulated user must appropriately describe the user requirements in the system's lifecycle (see GAMP 5, appendix D1).
4.1.8	Evidence of appropriate test meth- ods and test scenarios should be demonstrated.	Annex 11, 4.7	Ensuring the suitability of test methods and scenarios is an integral part of the PLM process and test planning. The regulated user should be involved to agree upon testing practice (see GAMP 5, appendix D5) for the ap- plication.
4.1.9	Appropriate controls should be used over system documentation. Such controls include the distribution of, access to, and use of system opera- tion and maintenance documenta- tion.	21 CFR 11.10 (k)	Yes. During the development of the product the product's documentation is treated as being part of the product. As such, appropriate controls are ensured by the PLM process. The regulated user should establish appropriate proce- dural controls during development and operation of the production system (see GAMP 5, appendices M9 and D6).
4.1.10	A formal change control procedure for system documentation main- tains a time sequenced record of changes.	21 CFR 11.10 (k) Annex 11.10	During the development of the product changes are handled according to the PLM process. The regulated user should establish appropriate proce- dural controls during development and operation of the system (see GAMP 5, appendices M8 and O6).
4.1.11	Persons who develop, maintain, or use electronic record/electronic sig- nature systems should have the ed- ucation, training and experience to perform their assigned task.	21 CFR 11.10 (i)	Siemens' processes do ensure that employees have ap- propriate training for their tasks and that such training is properly documented. Furthermore, Siemens offers a variety of training cour-
4.1.12	Computerized systems should be pe- riodically evaluated to confirm that they remain in a valid state and are compliant with GMP.	Annex 11, 11	ses for users, administrators and support staff. The regulated user should establish appropriate proce- dural controls (see GAMP 5, appendices O3 and O8).

#### 4.2 Suppliers and Service Providers

	Requirement	Reference	Answer
4.1.13	All incidents should be reported and assessed.	Annex 11, 13	Polarion provides a full action log for all changes to data. All system related incidents are tracked through the sys- tem log. The regulated user should establish appropriate procedural controls (see GAMP 5, appendix O5).
4.1.14	For the availability of computerized systems supporting critical process- es, provisions should be made to en- sure continuity of support for those processes in the event of a system breakdown.	Annex 11, 16	The regulated user should appropriately consider the system in its business continuity planning (see GAMP 5, appendix O10).

## 4.2 Suppliers and Service Providers

If the regulated user is partnering with third parties for planning, development, validation, operation and maintenance of a computerized system, then the competence and reliability of this partner should be considered utilizing a risk-based approach.

	Requirement	Reference	Answer
4.2.1	When third parties are used, formal agreements must exist between the manufacturer and any third parties.	Annex 11, 3.1	The regulated user is responsible to establish formal agreements with suppliers and third parties (see GAMP 5, appendix O2).
4.2.2	The competency and reliability of a supplier are key factors when select- ing a product or service provider. The need for an audit should be based on a risk assessment.	Annex 11, 3.2 Annex 11, 4.5	The regulated user should assess its suppliers according- ly (see GAMP 5, appendix M2).
4.2.3	The regulated user should ensure that the system has been developed in accordance with an appropriate Quality Management System.	Annex 11, 4.5	The development of Polarion follows the PLM process stipulated in the Siemens Quality Management System.
4.2.4	Documentation supplied with com- mercial off-the-shelf products should be reviewed by regulated users to check that user require- ments are fulfilled.	Annex 11, 3.3	The regulated user is responsible for the performance of such reviews.
4.2.5	Quality system and audit informa- tion relating to suppliers or develop- ers of software and implemented systems should be made available to inspectors on request.	Annex 11, 3.4	The content and extent of the documentation affected by this requirement should be agreed upon by the regu- lated user and Siemens. The joint non-disclosure agree- ment should reflect this requirement accordingly.

4.3 Data Integrity

## 4.3 Data Integrity

The main goal of both regulations is to define criteria under which electronic records and electronic signatures are as reliable and trustworthy as paper records. This requires a high degree of data integrity throughout the whole data retention period, including archiving and retrieval of relevant data.

	Requirement	Reference	Answer
4.3.1	The system should provide the abili- ty to discern invalid or altered re- cords.	21 CFR 11.10 (a)	Yes. All changes are logged with time stamp and user ID. Unauthorized changes are prevented by the system through access control.
4.3.2	For records supporting batch re- lease, it should be possible to gener- ate printouts indicating if any of the data has been changed since the original entry.	Annex 11, 8.2	Any modification of artifacts is recorded and versioned and changes can be seen using history functionality.
4.3.3	The system should provide the abili- ty to generate accurate and com- plete copies of electronic records in both human readable and electronic form.	21 CFR 11.10 (b) Annex 11, 8.1	Yes. Accurate and complete copies can be generated in elec- tronic formats or on paper. Multiple export formats are available.
4.3.4	Computerized systems exchanging data electronically with other sys- tems should include appropriate built-in checks for the correct and secure entry and processing of data.	Annex 11, 5	Yes. Depending on the type of data, such built-in checks in- clude data type checks, access authorizations, check- sums, etc. and finally the validation process including interface testing.
4.3.5	For critical data entered manually, there should be an additional check on the accuracy of the data.	Annex 11, 6	Plausibility checks behind workflow changes can be con- figured. Logic checks are user's responsibility.
4.3.6	Data should be secured by both physical and electronic means against damage.	Annex 11, 7.1	In addition to the system's access security mechanisms, the regulated user should establish appropriate security means like physical access control, backup strategy, limi- ted user access authorizations, regular checks on data readability, etc. Furthermore, the data retention period should be determined by the regulated user and appro- priately considered in the user's processes.
4.3.7	Regular backups of all relevant data should be done.	Annex 11, 7.2	The regulated user should establish appropriate process- es for backup and restore (see GAMP 5, appendix O9).
4.3.8	Electronic records must be readily retrievable throughout the records retention period.	21 CFR 11.10 (c) Annex 11, 17	Yes. When exporting archives, the regulated user must es- tablish procedural controls for archiving and retrieval of data (see GAMP 5, Appendix O13).
4.3.9	If the sequence of system steps or events is important, then appropri- ate operational system checks should be enforced.	21 CFR 11.10 (f)	Yes. Workflows can be configured to enforce specific se- quence of operator actions.

During operation, regulations require the recording of operator actions that may result in the generation of new relevant records or the alteration or deletion of existing records.

	Requirement	Reference	Answer
4.4.1	The system should create a record of all GMP-relevant changes and dele- tions (a system generated "audit trail"). For change or deletion of GMP-relevant data, the reason should be documented.	21 CFR 11.10 (e) Annex 11, 9	Yes. Complete history of changes is maintained in Polarion. The reason for deletion of documents and artifacts can be entered and enforcing it must be configured using workflows. The regulated user should establish appro- priate procedures.
4.4.2	Management systems for data and documents should be designed to record the identity of operators en- tering, changing, confirming or de- leting data including date and time.	Annex 11, 12.4	Yes. Any alteration of data is documented by default in Po- larion for every artifact. See also requirement 4.4.1.
4.4.3	Changes to electronic records shall not obscure previously recorded in- formation.	21 CFR 11.10 (e)	Yes. Historic data can not be altered and is always available in the system.
4.4.4	The audit trail shall be retained for a period at least as long as that re- quired for the subject electronic re- cords.	21 CFR 11.10 (e) Annex 11, 9	Yes. This is technically feasible and must be considered in the application specific backup and retrieval process (see GAMP 5, appendices O9 and O13).
4.4.5	The audit trail should be available for review and copying by regulatory agencies.	21 CFR 11.10 (e)	Yes, see also requirement 4.4.1. Audit trail can be exported.

## 4.5 System Access, Identification Codes and Passwords

Since access to a system must be restricted to authorized individuals and the uniqueness of electronic signatures also depends on the authenticity of user credentials, user access management is a vital set of requirements regarding the acceptance of electronic records and electronic signatures.

	Requirement	Reference	Answer
4.5.1	System access should be limited to	21 CFR 11.10 (d)	Yes.
	authorized individuals.	21 CFR 11.10 (g)	System access can be managed via the user administra-
		Annex 11, 12.1	tion. The single user rights must be specified by the regulated user.
			Also procedural controls should be established by the regulated user, as described in GAMP 5, appendix O11.
4.5.2	The extent of security controls de- pends on the criticality of the com-	Annex 11, 12.2	System security is a key factor during design and devel- opment of Polarion.
puterized system.	puterized system.		Nonetheless, since system security strongly depends on the operating environment of each IT system, these as- pects should be considered in security management (see GAMP 5, appendix O11).
			Recommendations and support is given by Siemens' In- dustrial Security approach.

	Requirement	Reference	Answer
4.5.3	Creation, change, and cancellation of access authorizations should be recorded.	Annex 11, 12.3	Changes in user access management are recorded and should be subject to change control procedures of the regulated user.
4.5.4	If it is a requirement of the system that input data or instructions can only come from certain input devi- ces (e.g. terminals), does the system check the validity of the source of any data or instructions received? (Note: This applies where data or in- structions can come from more than one device, and therefore the sys- tem must verify the integrity of its source, such as a network of weigh scales, or remote, radio controlled terminals).	21 CFR 11.10 (h)	Polarion supports the setup of specific field (data) types (e.g. Integer, String, Text, Enumeration). These types are enforced in every save action. Import of data can only be done by authorized users. External integrations to other tools always require a proper authentication / authorization. Regulated user should check that the integration of Polarion to external tools is setup in a way that the interface users are only granted with minimum required permissions.
4.5.5	Controls should be in place to main- tain the uniqueness of each com- bined identification code and pass- word, so that no individual can have the same combination of identifica- tion code and password as any other.	21 CFR 11.300 (a)	Yes. It is ensured that every identification code is unique within the system. Every combination of identification code and password is therefore also unique.
4.5.6	Procedures are in place to ensure that the validity of identification co- des is checked periodically.	21 CFR 11.300 (b) Annex 11, 11	The regulated user should establish appropriate proce- dural controls.
4.5.7	Passwords should periodically expire and have to be revised.	21 CFR 11.300 (b)	Yes. Password aging can be configured in the Active Directory.
4.5.8	A procedure should be established for recalling identification codes and passwords if a person leaves or is transferred.	21 CFR 11.300 (b) Annex 11, 12.1	A user account can be disabled or the assigned access rights can be withdrawn for that user. The regulated user must establish appropriate procedur- al controls.
4.5.9	Following loss management proce- dures to electronically deauthorize lost, stolen, missing, or otherwise potentially compromised tokens, cards, and other devices that bear or generate identification code or pass- word information, and to issue tem- porary or permanent replacements using suitable, rigorous controls.	21 CFR 11.300 (c)	The regulated user should establish appropriate proce- dural controls.

4.6 Electronic Signature

	Requirement	Reference	Answer
4.5.10	Measures for detecting attempts of unauthorized use and for informing security and management should be in place.	21 CFR 11.300 (d) Annex 11, 12.1	Yes. Failed attempts to use the system or to perform elec- tronic signatures are recognized and can be logged. The regulated user should establish appropriate proce- dural controls to ensure a periodic review of security and access control information logs (see GAMP 5, appen- dix 08).
4.5.11	Initial and periodic testing of devi- ces, such as tokens and cards, that bear or generate identification code or password information to ensure that they function properly and have not been altered in an unauthorized manner.	21 CFR 11.300 (e)	Such devices are not part of the Siemens portfolio, but might be integrated in the system via third party tools. The regulated user should establish appropriate proce- dural controls.

## 4.6 Electronic Signature

To ensure that electronic signatures are generally accepted as equivalent to handwritten signatures executed on paper, requirements are not only limited to the act of electronically signing records. They also include requirements on record keeping as well as on the manifestation of the electronic signature.

	Requirement	Reference	Answer
4.6.1	Written policies should be establish- ed that hold individuals accountable and responsible for actions initiated under their electronic signatures, in order to deter record and signature falsification.	21 CFR 11.10 (j) Annex 11, 14.a	The regulated user should establish appropriate proce- dural controls.
4.6.2	Signed electronic records should	21 CFR 11.50 (a)	Yes.
	<ul> <li>contain the following related information:</li> <li>The printed name of the signer</li> <li>The date and time of signing</li> <li>The meaning of the signing (such as approval, review, re-</li> </ul>	Annex 11, 14.c	The username of the signer, date and time and the meaning associated with the signature are stored in the database. The usage of electronic signature must be configured where relevant.
	sponsibility)		
4.6.3	The above-listed information is	21 CFR 11.50 (b)	Yes.
	shown on displayed and printed cop- ies of the electronic record.		Subject to configuration in implementation phase.
4.6.4	Electronic signatures shall be linked to their respective electronic records to ensure that the signatures cannot be excised, copied, or otherwise transferred to falsify an electronic record by ordinary means.	21 CFR 11.70 Annex 11, 14.b	Yes.

#### 4.6 Electronic Signature

	Requirement	Reference	Answer
4.6.5	Each electronic signature shall be unique to one individual and shall not be reused by, or reassigned to, anyone else.	21 CFR 11.100 (a) 21 CFR 11.200 (a) (2)	Yes. The electronic signature uses the unique identifiers for user accounts in the Active Directory. The re-use or re- assignment of electronic signatures is effectively preven- ted.
4.6.6	When a system is used for recording certification and batch release, the system should allow only Qualified Persons to certify the release of the batches and it should clearly identify and record the person releasing or certifying the batch.	Annex 11, 15	Electronic signatures are linked to an individual. The sys- tem allows strict determinations about which role and/or individual is allowed to perform a signature.
4.6.7	The identity of an individual should be verified before electronic signa- ture components are allocated.	21 CFR 11.100 (b)	The regulated user should establish appropriate proce- dural controls for the verification of an individual's iden- tity before allocating a user account and/or electronic signatures.
4.6.8	When an individual executes one or more signings not performed during a single session, each signing shall be executed using all of the electron- ic signature components.	21 CFR 11.200 (a) (1) (ii)	Yes. User ID and password must be entered to sign every time in a session.
4.6.9	When an individual executes a series of signings during a single session, the first signing shall be executed using all electronic signature com- ponents; subsequent signings shall be executed using at least one pri- vate electronic signature compo- nent.	21 CFR 11.200 (a) (1) (i)	Yes. Each signature consists of two components (user ID and password).
4.6.10	The use of an individual's electronic signature by anyone other than the genuine owner would require the collaboration of two or more individ- uals.	21 CFR 11.200 (a) (3)	Yes. It is not possible to falsify an electronic signature during signing or after recording of the signature. Regulated user should establish appropriate procedures against the disclosure of passwords.
4.6.11	Electronic signatures based upon biometrics shall be designed to en- sure that they cannot be used by anyone other than their genuine owner.	21 CFR 11.200 (b)	Not applicable as Polarion does not support biometric electronic signatures.

## 4.7 Open Systems

The operation of an open system may require additional controls to ensure data integrity as well as the possible confidentiality of electronic records.

	Requirement	Reference	Answer
4.7.1	To ensure the authenticity, integrity, and, as appropriate, the confiden- tiality of electronic records addition- al measures such as data encryption are used.	21 CFR 11.30	SSL encryption for communication between server and client must be configured in the Apache.
4.7.2	To ensure the authenticity and in- tegrity of electronic signatures, ad- ditional measures such as the use of digital signature standards are used.	21 CFR 11.30	The system does not provide functionality for digital (encrypted) signatures.

4.7 Open Systems

#### Get more information

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